



Ateva® 1615

Celanese EVA Performance Polymers - Ethylene Vinyl Acetate Copolymer

Sunday, November 3, 2019

General Information

Product Description

This resin is well suited for extrusion coating, coextrusion and specialty lamination applications.

General

Material Status	• Commercial: Active	
Availability	• Europe	• North America
Features	• Copolymer	
Uses	• Coating Applications	• Laminates
Agency Ratings	• EC 1907/2006 (REACH)	
Forms	• Pellets	
Processing Method	• Coextrusion	• Extrusion Coating

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.937	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (190°C/2.16 kg)	15	g/10 min	ASTM D1238
Vinyl Acetate Content	16.0	wt%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ² (Break)	1740	psi	ASTM D638
Tensile Elongation ² (Break)	720	%	ASTM D638
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	33		ASTM D2240
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	144	°F	ASTM D1525
Peak Melting Temperature	194	°F	ASTM D3418

Processing Information

Extrusion	Nominal Value	Unit
Melt Temperature	< 410	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type IV, 2.0 in/min